

# MANUFACTURAS METÁLICAS DEL VALLE S.L.

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© **Managing director, Ernesto Fernandez**

## Subcontracting Activities

A global supplier in all types of metalworking and medium-sized, fine sheet metal work, with engineering services, mainly in stainless Steel and carbon steel. Also includes the reception of raw materials; cutting with a laser or punch; automated folding with robot technology; tig and mig-mag welding; and surface finishing via a production line powder coating facility, plus packaging and delivery to any location in Europe.

We work with measurements of up to 3000 x 1500 x 500 and a plate thickness of up to 8mm.

Our speciality is the assembly of sub-units that need cutting, folding, welding, painting and subsequent delivery to the final client.

We offer engineering and design services using the most up-to-date CAD/CAM programmes of 3 and 2 dimensions. We have machinery to manufacture gaskets to protect against water, dust and dirt.

We have all the machinery we need on-site, and therefore do not need to transfer pieces to other suppliers, thereby avoiding possible damage.

Our commitment to our clients is **Confidentiality, Reliability, Flexibility, Service, and a Guarantee of Quality.**

We can communicate in several languages: English and/or French.

## Production Resources

Two 4kW laser cutting machines for sheet plate cutting.

Punching machines.

Six electronic Folding machines with robot technology.

Three manual load presses for 50 - 200 tons, with a surface of 1200 x 800mm.

Five Spot welding machines.

20 welding positions for Tig, MIG and MAG.

Gasket manufacturing machine for sealing against water and dust, etc.

Machinery for positioning nuts, insertable bolts.

Laser tubing cutter, tapping machines, etc.

150m painting tunnel for the application of powder coatings.

Liquid painting facility for large pieces.

Pre-welding manual sub-unit blasting.

3 Workstations for the design of 3D and 2D software.

Computerised production system.

Flow chart system for each operation and piece.

## Maintenance Resources

Preventive maintenance according to guidelines.

## Certification and Official Approval

Control Quality Manual integrated with environmental and safety at work issues.

ISO 9001 Quality Certificate, ISO 14001 Environmental Certificate, OHSAS 18001 Health and Safety at Work Certificate, accredited by AENOR.

Special official approvals from UL, TÜV, Labein-Tecnalia.

Annual inspections of welders and welding procedures, accredited by ATISAE.

## Verification and Testing Resources

Quality Control Manual.

Painted surfaces Laboratory, impact tests, saline fog tests, gloss meter, hardness testers.

Materials quality control.

## Sectors Supplied

All types of Sectors: In general those that need sub-units of stainless steel or carbon steel plate.

Manufacturers of capital goods in the Railway, Chemical, Feedstuffs, Electronic, Electrical, Aeronautical, construction industries, etc.

## Raw materials worked

Sheet plate and tubing of Stainless Steel, Carbon steel, Aluminium, etc. From 0.5mm to 8 or 12mm.

## Other observations

Specialists in sub-units and metallic assemblies, precision metalworking in stainless steel and iron.

We supply any sector that needs precision metalworking, thereby providing **Confidentiality, Reliability, Flexibility, Service, and a Guarantee of Quality.**

We export to the whole of Europe.